

## **Chapter 3. Construction and Demolition**

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### 3.1 Characterization of Source Emissions

Heavy construction is a source of dust emissions that may have a substantial temporary impact on local air quality. Building and road construction are two examples of construction activities with high emissions potential. Emissions during the construction of a building or road can be associated with land clearing, drilling and blasting, ground excavation, cut and fill operations (i.e., earth moving), and construction of a particular building or road. Dust emissions often vary substantially from day to day, depending on the level of activity, the specific operations, and the prevailing meteorological conditions. A large portion of the emissions results from construction vehicle traffic over temporary roads at the construction site.

The temporary nature of construction differentiates it from other fugitive dust sources as to estimation and control of emissions. Construction consists of a series of different operations, each with its own duration and potential for dust generation. In other words, emissions from any single construction site can be expected (1) to have a definable beginning and an end, and (2) to vary substantially over different phases of the construction process. This is in contrast to most other fugitive dust sources where emissions are either relatively steady or follow a discernable annual cycle. Furthermore, there is often a need to estimate areawide construction emissions without regard to the actual plans of any individual construction project. For these reasons, methods by which either areawide or site-specific emissions may be estimated are presented below.

The quantity of dust emissions from construction operations is proportional to the area of land being worked and to the level of construction activity. By analogy to the parameter dependence observed for other similar fugitive dust sources, one can expect emissions from construction operations to be positively correlated with the silt content of the soil (i.e., particles smaller than 75 micrometers [ $\mu\text{m}$ ] in diameter), as well as with the speed and weight of the construction vehicle, and to be negatively correlated with the soil moisture content.

Table 3-1 displays the dust sources involved with construction. In addition to the on-site activities shown in Table 3-1, substantial emissions are possible because of material tracked out from the site and deposited on adjacent paved streets. Because all traffic passing the site (i.e., not just that associated with the construction) can resuspend the deposited material, this “secondary” source of emissions may be far more important than all the dust sources located within the construction site. Furthermore, this secondary source will be present during all construction operations. Persons developing construction site emission estimates must consider the potential for increased adjacent emissions from off-site paved roadways (see Chapter 5). High wind events also can lead to emissions from cleared land and material stockpiles. Chapters 8 and 9 present estimation methodologies that can be used for such sources at construction sites.

**Table 3-1. Emission Sources for Construction Operations**

Construction phase	Dust-generating activities
I. Demolition and debris removal	<ol style="list-style-type: none"><li>1. Demolition of buildings or other (natural) obstacles such as trees, boulders, etc.<ol style="list-style-type: none"><li>a. Mechanical dismemberment ("headache ball") of existing structures</li><li>b. Implosion of existing structures</li><li>c. Drilling and blasting of soil</li><li>d. General land clearing</li></ol></li><li>2. Loading of debris into trucks</li><li>3. Truck transport of debris</li><li>4. Truck unloading of debris</li></ol>
II. Site Preparation (earth moving)	<ol style="list-style-type: none"><li>1. Bulldozing</li><li>2. Scrapers unloading topsoil</li><li>3. Scrapers in travel</li><li>4. Scrapers removing topsoil</li><li>5. Loading of excavated material into trucks</li><li>6. Truck dumping of fill material, road base, or other materials</li><li>7. Compacting</li><li>8. Motor grading</li></ol>
III. General Construction	<ol style="list-style-type: none"><li>1. Vehicular Traffic</li><li>2. Portable plants<ol style="list-style-type: none"><li>a. Crushing</li><li>b. Screening</li><li>c. Material transfers</li></ol></li><li>3. Other operations</li></ol>

### **3.2 Emissions Estimation: Primary Methodology<sup>1-6</sup>**

This section was adapted from: Estimating Particulate Matter Emissions from Construction Operations, report prepared for USEPA by Midwest Research Institute dated September 15, 1999.<sup>1</sup>

Note that AP-42 Section 13.2.3, "Heavy Construction Operations," was not adopted for the primary emission estimation methodology because it relies on a single-valued emission factor for TSP based on only one set of field tests.<sup>2</sup>

#### **3.2.1 PM Emissions from Construction**

Construction emissions can be estimated when two basic construction parameters are known: the acres of land disturbed by the construction activity, and the duration of the activity. A general emission factor for all types of construction activity is 0.11 tons PM<sub>10</sub>/acre/month and is based on a 1996 BACM study conducted by Midwest Research

(MRI) Institute for the California South Coast Air Quality Management District (SCAQMD).<sup>3</sup> The single composite factor of 0.11 tons PM10/acre/month assumes that all construction activity produces the same amount of dust on a per acre basis. In other words, the amount of dust produced is not dependent on the type of construction but merely on the area of land being disturbed by the construction activity. A second assumption is that land affected by construction activity does not involve large-scale cut and fill operations. Factors for the conversion of dollars spent on construction to acreage disturbed, along with the estimates for the duration of construction activity, were originally developed by MRI in 1974.<sup>4</sup>

Separate emission factors segregated by type of construction activity provide better estimates of PM10 emissions that are more accurate estimate than are obtained using a general emission factor. The factors from the 1996 MRI BACM study<sup>3</sup> are summarized in Table 3-2. Specific emission factors and activity levels for residential, nonresidential, and road construction activities are described below.

**Table 3-2. Recommended PM10 Emission Factors for Construction Operations<sup>1</sup>**

Basis for emission factor	Recommended PM10 emission factor
<b>Level 1</b> Only area and duration known	0.11 ton/acre/month (average conditions) 0.42 ton/acre/month (worst-case conditions) <sup>a</sup>
<b>Level 2</b> Amount of earth moving known, in addition to total project area and duration	0.011 ton/acre/month for general construction (for each month of construction activity) <u>plus</u> 0.059 ton/1,000 cubic yards for on-site cut/fill <sup>b</sup> 0.22 ton/1,000 cubic yards for off-site cut/fill <sup>b</sup>
<b>Level 3</b> More detailed information available on duration of earth moving and other material movement	0.13 lb/acre-work hr for general construction <u>plus</u> 49 lb/scrapper-hr for on-site haulage <sup>c</sup> 94 lb/hr for off-site haulage <sup>d</sup>
<b>Level 4</b> Detailed information on number of units and travel distances available	0.13 lb/acre-work hr for general construction <u>plus</u> 0.21 lb/ton-mile for on-site haulage 0.62 lb/ton-mile for off-site haulage <sup>c</sup>

<sup>a</sup> Worst-case refers to construction sites with active large-scale earth moving operations.

<sup>b</sup> These values are based on assumptions that one scraper can move 70,000 cubic yards of earth in one month and one truck can move 35,000 cubic yards of material in one month. If the on-site/off-site fraction is not known, assume 100% on-site.

<sup>c</sup> If the number of scrapers in use is not known, MRI recommends that a default value of 4 be used. In addition, if the actual capacity of earth moving units is known, the user is directed to use the following emission rates in units of lb/scrapper-hour for different capacity scrapers: 19 for 10 yd<sup>3</sup> scraper, 45 for 20 yd<sup>3</sup> scraper, 49 for 30 yd<sup>3</sup> scraper, and 84 for 45 yd<sup>3</sup> scraper.

<sup>d</sup> Factor for use with over-the-road trucks. If "off-highway" or "haul" trucks are used, haulage should be considered "on-site."

### 3.2.2 Residential Construction

Residential construction emissions can be calculated for three basic types of residential construction:

- Single-family houses
- Two-family houses
- Apartment buildings

Housing construction emissions are calculated using an emission factor of 0.032 tons PM10/acre/month. Also required are: the number of housing units created, a units-to-acres conversion factor, and the duration of construction activity. The formula for calculating emissions from residential construction is:

$$\text{Emissions} = (0.032 \text{ tons PM10/acre/month}) B \times f \times m$$

where,  $B$  = the number of houses constructed  
 $f$  = building to acres conversion factor  
 $m$  = the duration of construction activity in months

Following the California methodology, residential construction acreage is based on the number of housing units constructed rather than the dollar value of construction.

An alternative methodology is recommended for residential construction in areas in which basements are constructed or the amount of dirt moved at a residential construction site is known. The F.W. Dodge reports ([www.fwdodge.com/newdodgenews.asp](http://www.fwdodge.com/newdodgenews.asp)) give the total square footage of homes for both single-family and two-family homes. These values can be used to estimate the volume in cubic yards of dirt moved. Multiplying the total square footage of the homes by an average basement depth of 8 ft, and adding 10% additional volume to account for peripheral dirt removed for footings, space around the footings, and other backfilled areas adjacent to the basement, produces an estimate of the total volume in cubic yards of earth moved during residential construction.

The information needed to determine activity levels of residential construction may be based either on the dollar value of construction or the number of housing units constructed. Construction costs vary throughout the United States. The average home cost can vary from the low to upper \$100,000s depending on where the home is located in the United States. Because residential construction characteristics do not show as much variance as the cost does, the number of units constructed is a better indicator of activity level. The amount of land impacted by residential construction is determined to be about the same on a per house basis. The number of housing units for the three types of residential construction (single family, two-family, and apartments) for a county or state are available from the F.W. Dodge's "Dodge Local Construction Potentials Bulletin."

A single-family house is estimated to occupy 1/4 acre. The "building to acres" conversion factor for a single-family house was determined by finding the area of the base of a home and estimating the area of land affected by grading and other construction activities beyond the "footprint" of the house. The average home is around 2,000 sq. ft. Using a conversion factor of 1/4 acre/house indicates that five times the base of the house

is affected by the construction of the home. The “building to acres” conversion factor for two-family housing was found to be 1/3 acre per building. The 1/3 acre was derived from the average square footage of a two-family home (approximately 3,500 sq. ft.) and the land affected beyond the base of the house, about 4 times the base for two-family residences.

For comparison purposes, residential construction emission factor calculations are calculated below for BACM Level 1 and Level 2 scenarios. The PM10 construction emission factor for one single-family home is based on typical parameters for a single-family home:

- area of land disturbed 1/4 acre
- area of home 2,000 sq. ft.
- duration 6 months
- basement depth 8 ft.
- moisture level 6%
- silt content 8%

The BACM Level 1 emission calculation is estimated as follows:

$$0.032 \text{ tons PM10/acre/month} \times 1/4 \text{ acre} \times 6 \text{ months} = 0.048 \text{ tons PM10} = 96 \text{ lb PM10}$$

The BACM Level 2 emission calculation is estimated as follows:

$$\begin{aligned} \text{Cubic yards of dirt moved: } 2,000 \text{ ft}^2 \times 8 \text{ ft.} \times 110\% &= 17,600 \text{ ft}^3 = 652 \text{ yd}^3 \\ (0.011 \text{ tons PM10/acre/month} \times 1/4 \text{ acre} \times 6 \text{ months}) &+ (0.059 \text{ tons PM10/1000 yd}^3 \text{ dirt} \times 652 \text{ yd}^3 \text{ dirt}) = \\ 0.016 \text{ tons} + 0.038 \text{ tons} &= 0.0545 \text{ tons PM10} = 109 \text{ lb PM10} \end{aligned}$$

The emission factor recommended for the construction of apartment buildings is 0.11 tons PM10/acre/month because apartment construction does not normally involve a large amount of cut-and-fill operations. Apartment buildings vary in size, number of units, square footage per unit, floors, and many other characteristics. Because of these variations and the fact that most apartment buildings occupy a variable amount of space, a “dollars-to-acres” conversion is recommended for apartment building construction rather than a “building-to-acres” conversion factor. An estimate of 1.5 acres/\$10<sup>6</sup> (in 2004 dollar value) is recommended to determine the acres of land disturbed by the construction of apartments. This “dollars-to-acres” conversion factor is based on updating previous conversion factors developed by MRI<sup>4,5</sup> using cost of living adjustment factors.

### 3.2.3 Nonresidential Construction

Nonresidential construction includes building construction (commercial, industrial, institutional, governmental) and also public works. The emissions produced from the construction of nonresidential buildings are calculated using the dollar value of the construction. The formula for calculating the emissions from nonresidential construction is:

$$\text{PM10 Emissions} = (0.19 \text{ tons PM10/acre/month}) \times \$ \times f \times m$$

where, \$ = dollars spent on nonresidential construction in millions  
 f = dollars to acres conversion factor  
 m = duration of construction activity in months

The emission factor of 0.19 tons PM10/acre/month was developed by MRI in 1999 using a method similar to a procedure originated by Clark County, Nevada and the emission factors recommended in the 1996 MRI BACM Report.<sup>3</sup> A quarter of all nonresidential construction is assumed to involve active earthmoving in which the recommended emission factor is 0.42 tons PM10/acre/month. The 0.19 tons PM10/acre/month was calculated by taking 1/4 of the heavy emission factor, (0.42 tons PM10/acre/month) plus 3/4 of the general emission factor (0.11 tons/acre/month). The 1/4:3/4 apportionment is based on a detailed analysis of a Phoenix airport construction where specific unit operations had been investigated for PM10 emissions.<sup>6</sup> The proposed emission factor of 0.19 tons/acre/month for nonresidential building construction resulted in a total uncontrolled PM10 emissions estimate that was within 25% of that based on a detailed unit operation emissions inventory using detailed engineering plans and “unit-operation” emission factors.

Extensive earthmoving activities will produce higher amounts of PM10 emissions than the average construction project. Thus, a worst-case BACM “heavy construction emission factor” of 0.42 tons PM10/acre/month should provide a better emissions estimate for areas in which a significant amount of earth is disturbed.

The dollar amount spent on nonresidential construction is available from the U.S. Census Bureau ([www.census.gov/prod/www/abs/cons-hou](http://www.census.gov/prod/www/abs/cons-hou)), and the Dodge Construction Potentials Bulletin ([www.fwdodge.com/newdodge/news.asp](http://www.fwdodge.com/newdodge/news.asp)). Census data are delineated by SIC Code, whereas the Potentials Bulletin divides activity by the types of building being constructed rather than by SIC Code. It is estimated that for every million dollars spent on construction (in 2004 dollars), 1.5 acres of land are impacted. The “dollars to acres” conversion factor reflects the current dollar value using the Price and Cost Indices for Construction that are available from the Statistical Abstract of the United States, published yearly. The estimate for the duration of nonresidential construction is 11 months.

### 3.2.4 Road Construction

Road construction emissions are highly correlated with the amount of earthmoving that occurs at a site. Almost all roadway construction involves extensive earthmoving and heavy construction vehicle travel, causing emissions to be higher than found for other construction projects. The PM10 emissions produced by road construction are calculated using the BACM recommended emission factor for heavy construction<sup>1</sup> and the miles of new roadway constructed. The formula used for calculating roadway construction emissions is:

$$\text{PM10 Emissions} = (0.42 \text{ tons PM10/acre/month}) \times M \times f \times d$$

where, M = miles of new roadway constructed  
 f = miles to acres conversion factors  
 d = duration of roadway construction activity in months

The BACM worst case scenario emission factor of 0.42 tons/acre/month is used to account for the large amount of dirt moved during the construction of roadways. Since most road construction consists of grading and leveling the land, the higher emission factor more accurately reflects the high level of cut and fill activity that occurs at road construction sites.

The miles of new roadway constructed are available at the state level from the *Highway Statistics* book published yearly by the Federal Highway Administration (FHWA; [www.fhwa.dot.gov/ohim/hs97/hm50.pdf](http://www.fhwa.dot.gov/ohim/hs97/hm50.pdf)) and the Bureau of Census Statistical Abstract of the United States. The miles of new roadway constructed can be found by determining the change in the miles of roadway from the previous year to the current year. The amount of roadway constructed is apportioned from the state to the county level using housing start data that is a good indicator of the need for new roads.

The conversion of miles of roadway constructed to the acres of land disturbed is based on a method developed by the California Air Resources Board. This calculation is performed by estimating the overall width of the roadway, then multiplying the width by a mile to determine the acres affected by one mile of roadway construction. The California “miles to acres disturbed” conversion factors are available for freeway, highway and city/county roads. In the *Highway Statistics* book, roadways are divided into separate functional classes. MRI developed a “miles-to-acres” conversion factor in 1999<sup>1</sup> according to the roadway types found in the “Public Road Length, Miles by Functional System” table of the annual *Highway Statistics*. The functional classes are divided into four groups. Group 1 includes Interstates and Other Principal Arterial roads and is estimated to occupy 15.2 acres/mile. Group 2 includes Other Freeways and Expressways (Urban) and Minor Arterial Roads and is estimated at 12.7 acres/mile. Group 3 has Major Collectors (Rural) and Collectors (Urban) and a conversion factor of 9.8 acres/mile. Minor Collectors (Rural) and Local roads are included in Group 4 and converted at 7.9 acres/mile. Table 3-3 shows the data used to calculate the acres per mile of road constructed.

**Table 3-3. Conversion of Road Miles to Acres Disturbed**

	Group 1	Group 2	Group 3	Group 4
Lane Width (feet)	12	12	12	12
Number of Lanes	5	5	3	2
Average Shoulder Width (feet)	10	10	10	8
Number of Shoulders	4	2	2	2
Roadway Width* (feet)	100	80	56	40
Area affected beyond road width	25	25	25	25
Width Affected (feet)	125	105	81	65
Acres Affected per Mile of New Roadway	15.2	12.7	9.8	7.9

\* Roadway Width= (Lane Width x # of Lanes) + (Shoulder Width x # of Shoulders).



The amount of new roadway constructed is available on a yearly basis and the duration of the construction activity is determined to be 12 months. The duration accounts for the amount of land affected during that time period and also reflects the fact that construction of roads normally lasts longer than a year. The duration of construction of a new roadway is estimated at 12 to 18 months.

### 3.3 Emission Estimation: Alternate Methodology for Building Construction

This section was adapted from Section 7.7 of CARB's Emission Inventory Methodology. Section 7.7 was last updated in September 2002.

The building construction dust source category provides estimates of the fugitive dust particulate matter caused by construction activities associated with building residential, commercial, industrial, institutional, or governmental structures. The emissions result predominantly from site preparation work, which may include scraping, grading, loading, digging, compacting, light-duty vehicle travel, and other operations. Dust emissions from construction operations are computed by using a PM<sub>10</sub> emission factor developed by MRI during 1996.<sup>3</sup> The emission factor is based on observations of construction operations in California and Las Vegas. Activity data for construction is expressed in terms of acre-months of construction. Acre-months are based on estimates of the acres disturbed for residential construction, and project valuation for other non-residential construction.

#### 3.3.1 Emission Estimation Methodology

**Emission Factor.** The PM<sub>10</sub> emission factor used for estimating geologic dust emissions from building construction activities is based on work performed by MRI<sup>3</sup> under contract to the PM<sub>10</sub> Best Available Control Measure (BACM) working group. For most parts of the state, the emission factor used is 0.11 tons PM<sub>10</sub>/acre-month of activity. This emission factor is based on MRI's observation of the types, quantity, and duration of operations at eight construction sites (three in Las Vegas and five in California). The bulk of the operations observed were site preparation-related activities. The observed activity data were then combined with operation-specific emission factors provided in AP-42<sup>2</sup> to produce site emissions estimates. These site estimates were then combined to produce the overall average emission factor of 0.11 tons PM<sub>10</sub>/acre-month. The PM<sub>2.5</sub>/PM<sub>10</sub> ratio for construction dust published by CARB is 0.208.<sup>7</sup>

The construction emission factor is assumed to include the effects of typical control measures such as routine watering. A dust control effectiveness of 50% is assumed from these measures, which is based on the estimated control effectiveness of watering.<sup>8</sup> Therefore, if this emission factor is used for construction activities where watering is not used, it should be doubled to more accurately reflect the actual emissions. The MRI document<sup>3</sup> lists their average emission factor values as uncontrolled. However, it can be argued that the activities observed and the emission estimates do include the residual effects of control. All of the test sites observed were actual operations that used watering

controls as part of their standard industry practice in California and Las Vegas. So, even if in some cases watering was not performed during the actual site visits, the residual decreases in emissions from the watering controls and raising the soil moisture are thought to be included in the MRI estimates.

The 1996 MRI report<sup>3</sup> also includes an emission factor for worst-case emissions of 0.42 tons PM10/acre-month. This emission factor is appropriate for large-scale construction operations, which involve substantial earthmoving operations. The South Coast Air Quality Management District (SCAQMD) estimated that 25% of their construction projects involve these types of operations. For the remainder of the state, such detailed information is not readily available, so the average emission factor of 0.11 tons PM10/acre-month was used by CARB for these other areas of California..

**Activity Data.** For the purpose of estimating emissions, it is assumed that the fugitive dust emissions are related to the acreage affected by construction. Because regionwide estimates of the acreage under construction may not be directly available, other construction activity data can be used to derive acreage estimates. Activity data are estimated separately for residential construction and the other types of construction (commercial, industrial, institutional, and governmental).

For residential construction, the number of new housing units estimated by the Department of Finance<sup>9</sup> are used to estimate acreage disturbed. It is estimated that single family houses are built on 1/7 of an acre in heavily populated counties, and 1/5 of an acre in less populated counties.<sup>10-12</sup> It is also estimated that multiple living units such as apartments occupy 1/20 of an acre per living unit. For all of these residential construction activities, a project duration of 6 months is assumed.<sup>10</sup> Applying these factors to the reported number of new units in each county results in an estimate of acre-months of construction. This estimate of acre-months of construction combined with the construction emission factor is used to estimate residential construction particulate emissions.

For commercial, industrial, and institutional building construction, construction acreage is based on project valuations. Project valuations for additions and alterations are not included. According to the Construction Industry Research Board,<sup>13</sup> most additions and alterations would be modifications within the existing structure and normally would not include the use of large earthmoving equipment. Most horizontal additions would usually be issued a new building permit. The valuations are 3.7, 4.0 and 4.4 acres per million dollars of valuation for the respective construction types listed.<sup>12</sup> Valuations were corrected from 1999 values to 1977 values using the Annual Average Consumer Price Index (CPI-U-RS) provided by the U.S. Census Bureau.<sup>14</sup> The Census Bureau uses the Bureau of Labor Statistics' experimental Consumer Price Index (CPI-U-RS) for 1977 through 2000.<sup>15</sup> Valuations were corrected from 1999 values to 1977 values because the acres per dollar valuation values are based on 1977 valuations. For example, the CPI-U-RS for 1999 is 244.1 and the CPI-U-RS for 1977 is 100.0. The ratio of 1977 to 1999 dollars is 100.0/244.1 or 0.41. Inflation from 1999 to 2004 is estimated to be 12%. Thus, updating the 1977 valuation results to 2004 dollars produces a ratio of 1977 to 2004

dollars of 0.41/1.12 or 0.37. CARB assumes that each acre is under construction for 11 months for each project type.<sup>10</sup>

### 3.3.2 Assumptions and Limitations

1. The current methodology assumes that all construction operations in all parts of the state emit the same levels of PM10 on a per acre basis.
2. It is assumed that watering techniques are used statewide, reducing emissions by 50% and making it valid to apply the MRI emission factor without correction.
3. The methodology assumes that valuation is proportional to acreage disturbed, even for high-rise type building construction.
4. The methodology assumes that construction dust emissions are directly proportional to the number of acres disturbed during construction.
5. The estimates of acreage disturbed are limited in their accuracy. New housing units and project valuations do not provide direct estimates of actual acreage disturbed by construction operations in each county.
6. The methodology assumes that the Consumer Price Index (CPI-U-RS) provides an accurate estimate of 1977 and current values.

### 3.3.3 Temporal Activity

The temporal activity is assumed to occur five days a week between the hours of 8:00 AM and 4:00 PM. The table below shows the percentage of construction activity that is estimated to occur during each month. The monthly activity increases during the spring and summer months. Some districts may use a different profile that has a larger peak during the summer months. Construction emissions for future years are based on construction activity projections.

JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
6.4	6.4	8.3	9.2	9.2	9.2	9.2	9.2	9.2	8.3	8.3	7.3

## 3.4 Emission Estimation: Alternate Methodology for Road Construction

This section was adapted from Section 7.8 of CARB's Emission Inventory Methodology. Section 7.8 was last updated in August 1997.

The road construction dust source category provides estimates of the fugitive dust particulate matter due to construction activities while building roads. The emissions result from site preparation work which may include scraping, grading, loading, digging, compacting, light-duty vehicle travel, and other operations. Dust emissions from road construction operations are computed by using a PM10 emission factor developed by MRI.<sup>3</sup> The emission factor is based on observations of construction operations in California and Las Vegas. Activity data for road construction is expressed in terms of

acre-months of construction. Acre-months are based on estimates of the acres disturbed for road construction. The acres disturbed are computed based on: estimates of the annual difference in road mileage; estimates of road width (to compute acres disturbed); and an assumption of 18 months as the typical project duration.

#### 3.4.1 Emissions Estimation Methodology

**Emission Factor.** The PM10 emission factor used for estimating geologic dust emissions from road construction activities is based on work performed by MRI under contract to the PM10 Best Available Control Measure working group.<sup>3</sup> For most parts of the State, the emission factor used is 0.11 tons PM10/acre-month of activity. This emission factor is based on MRI's observation of the types, quantity, and duration of operations at eight construction sites (three in Las Vegas, and five in California). The bulk of the operations observed were site preparation related activities. The observed activity data were then combined with operation specific emission factors provided in U.S. EPA's AP-42 (5th Edition)<sup>2</sup> document to produce site emissions estimates. These site estimates were then combined to produce the overall average emission factor of 0.11 tons PM10/acre-month. The PM2.5/PM10 ratio for construction dust published by CARB is 0.208.<sup>7</sup>

The construction emission factor is assumed to include the effects of routine dust suppression measures such as watering. A dust control effectiveness of 50% is assumed from these measures, which is based on the estimated control effectiveness of watering.<sup>8</sup> Therefore, if this emission factor is used for road construction activities where watering is not used, it should be doubled to more accurately reflect the actual emissions. The MRI document<sup>3</sup> lists their average emission factor values as uncontrolled. However, it can be argued that the activities do include the effects of controls. All of the test sites were actual operations that used watering controls, even if in some cases they were not used during the actual site visits. It is believed that the residual effects of controls are reflected in the MRI emission estimates.

The MRI report<sup>3</sup> also includes an emission factor for worst-case construction emissions of 0.42 tons of PM10/acre-month. This emission factor is appropriate for large scale construction operations which involve substantial earthmoving operations. The South Coast Air Quality Management District (SCAQMD) estimated that a percentage of their construction projects involve these types of operations, and applied the larger emission factor to these activities. For the remainder of the state, such detailed information is not readily available, so the average emission factor of 0.11 tons PM10 per acre-month was used by CARB.

**Activity Data.** For the purpose of estimating emissions, it is assumed that the fugitive dust emissions are related to the acreage affected by construction. Regionwide estimates of the acreage disturbed by roadway construction may not be directly available. Therefore, the miles of road built and the acreage disturbed per mile of construction can be used to estimate the overall acreage disturbed.

The miles of road built are based on the annual difference in the road mileage. These data, from the Department of Finance<sup>9</sup> and Caltrans<sup>16</sup>, are split for each county into freeways, state highways, and city and county road. The acreage of land disturbed per mile of road construction is based on the number of lanes, lane width, and shoulder width for each listed road type. The assumptions used are provided in Table 3-4. Because most projects will probably also disturb land outside of the immediate roadway corridor, these acreage estimates are somewhat conservative.

The final parameter needed is project duration, which is assumed to be an average of 18 months.<sup>10</sup> Multiplying the road mileage built by the acres per mile and the months of construction provides the acre-months of activity for road building construction. This, multiplied by the emission factor, provides the emissions estimate.

**Table 3-4. Roadway Acres per Mile of Construction Estimates**

Road Type	Freeway	Highway	City & County
Number of Lanes	5	5	2
Width per Lane (feet)	12	12	12
Shoulder Width (feet)	10'x4 = 40'	20'x2 = 40'	20'x2 = 40'
Roadway Width* (feet)	100	76	64
Roadway Width* (miles)	0.019	0.014	0.012
Area per Mile** (acres)	12.1	9.2	7.8

\*Roadway Width (miles) = [(Lanes x Width per Lane) + Shoulder Width] x (1 mile/5,280 feet)

\*\*Area per Mile (acres) = Length x Width = 1 Mile x Width x 640 acres/mile<sup>2</sup>

### 3.4.2 Temporal Activity

Temporal activity is assumed to occur five days a week between the hours of 8 AM and 4 PM. The table below shows the percentage of construction activity that is estimated to occur during each month. The monthly activity increases during the spring and summer months as shown below. Some districts use a slightly different profile that has a larger peak during the summer months. Construction emissions for future years are based on construction activity projections.

ALL	JAN	FEB	MAR	APR	MAY	JUN	JUL	AUG	SEP	OCT	NOV	DEC
100	7.7	7.7	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	8.5	7.7

### 3.4.3 Assumptions and Limitations

1. The current methodology assumes that all construction operations in all parts of the state emit the same levels of PM10 on a per acre basis.
2. It is assumed that watering techniques are used statewide, reducing emissions by 50% and making it valid to apply the MRI emission factor without correction.

3. The methodology assumes that the acreage disturbed per mile for road building is similar statewide, and the overall disturbed acreage is approximately the same as the finished roadway's footprint.
4. The methodology assumes that construction dust emissions are directly proportional to the number of acres disturbed during construction.

### 3.5 Demonstrated Control Techniques

Because of the relatively short-term nature of construction activities, some control measures are more cost-effective than others. Wet suppression and wind speed reduction are two common methods used to control open dust sources at construction sites because a source of water and material for wind barriers tend to be readily available on a construction site. However, several other forms of dust control are available. Table 3-5 displays each of the preferred control measures by dust source.<sup>17, 18</sup>

**Table 3-5. Control Options for General Construction Open Sources of PM10**

Emission source	Recommended control methods(s)
Debris handling	Wind speed reduction Wet suppression <sup>a</sup>
Truck transport <sup>b</sup>	Wet suppression Paving Chemical stabilization <sup>c</sup>
Bulldozers	Wet suppression <sup>d</sup>
Pan scrapers	Wet suppression of travel routes
Cut/fill material handling	Wind speed reduction Wet suppression
Cut/fill haulage	Wet suppression Paving Chemical stabilization
General construction	Wind speed reduction Wet suppression Early paving of permanent roads

<sup>a</sup> Dust control plans should contain precautions against watering programs that confound trackout problems.

<sup>b</sup> Loads could be covered to avoid loss of material in transport, especially if material is transported offsite.

<sup>c</sup> Chemical stabilization is usually cost-effective for relatively long-term or semipermanent unpaved roads.

<sup>d</sup> Excavated materials may already be moist and not require additional wetting. Furthermore, most soils are associated with an "optimum moisture" for compaction.

One of the dustiest construction operations is cutting and filling using scrapers, with the highest emissions occurring during scraper transit. In a 1999 MRI field study,<sup>5</sup> it was found that watering can provide a high level of PM10 control efficiency for scraper

transit emissions. Average control efficiency remained above 75% approximately 2 hours after watering. The average PM10 efficiency decay rate for water was found to vary from approximately 3% to 14% hour. The decay rate depended upon relative humidity in a manner consistent with the effect of humidity on the rate of evaporation. Test results for watered scraper transit routes showed a steep increase in control efficiency with a doubling of surface moisture and little additional control efficiency at higher moisture levels. This is in keeping with past studies which found that control efficiency data can be successfully fitted by a bilinear function. In another recent MRI field study (MRI, 2001),<sup>19</sup> tests of mud and dirt trackout indicated that a 10% soil moisture content represents a reasonable first estimate of the point at which watering becomes counter productive. The control efficiencies afforded by graveling or paving of a 7.6 m (25 ft) access apron were in the range of 40% to 50%.

Table 3-6 summarizes tested control measures and reported control efficiencies for dust control measures applied to construction and demolition operation.

**Table 3-6. Control Efficiencies for Control Measures  
for Construction/Demolition<sup>19, 20</sup>**

Control measure	Source component	PM10 control efficiency	References/Comments
Apply water every 4 hrs within 100 feet of a structure being demolished (Scenario: lot remains vacant 6 mo after demolition)	Active demolition and debris removal	36%	MRI, April 2001, test series 701. 4-hour watering interval
Gravel apron, 25" long by road width	Trackout	46%	MRI, April 2001
Apply dust suppressants (e.g., polymer emulsion)	Post-demolition stabilization	84%	CARB April 2002; for actively disturbed areas
Apply water to disturbed soils after demolition is completed or at the end of each day of cleanup	Demolition Activities	10%	MRI, April 2001, test series 701. 14-hour watering interval.
Prohibit demolition activities when wind speeds exceed 25 mph	Demolition Activities	98%	Estimated for high wind days in absence of soil disturbance activities
Apply water at various intervals to disturbed areas within construction site	Construction Activities	61%	MRI, April 2001, test series 701. 3.2-hour watering interval
		74%	MRI, April 2001, test series 701. 2.1-hour watering interval
Require minimum soil moisture of 12% for earthmoving	Scraper loading and unloading	69%	AP-42 emission factor equation for materials handling due to increasing soil moisture from 1.4% to 12%
Limit on-site vehicle speeds to 15 mph (Scenario: radar enforcement)	Construction traffic	57%	Assume linear relationship between PM10 emissions and uncontrolled vehicle speed of 35 mph

### 3.6 Regulatory Formats

Fugitive dust control options have been embedded in many regulations for state and local agencies in the WRAP region. Regulatory formats specify the threshold source size that triggers the need for control application. Example regulatory formats downloaded from the Internet for several local air quality agencies in the WRAP region are presented in Table 3-7. The website addresses for obtaining information on fugitive dust regulations for local air quality districts within California, for Clark County, NV, and for Maricopa County, AZ, are as follows:

- Districts within California: [www.arb.ca.gov/drdb/drdb.htm](http://www.arb.ca.gov/drdb/drdb.htm)
- Clark County, NV: [www.co.clark.nv.us/air\\_quality/regs.htm](http://www.co.clark.nv.us/air_quality/regs.htm)
- Maricopa County, AZ: [www.maricopa.gov/envsvc/air/ruledsc.asp](http://www.maricopa.gov/envsvc/air/ruledsc.asp)

### 3.7 Compliance Tools

Compliance tools assure that the regulatory requirements, including application of dust controls, are being followed. Three major categories of compliance tools are discussed below.

Record keeping: A compliance plan is typically specified in local air quality rules and mandates record keeping of source operation and compliance activities by the source owner/operator. The plan includes a description of how a source proposes to comply with all applicable requirements, log sheets for daily dust control, and schedules for compliance activities and submittal of progress reports to the air quality agency. The purpose of a compliance plan is to provide a consistent reasonable process for documenting air quality violations, notifying alleged violators, and initiating enforcement action to ensure that violations are addressed in a timely and appropriate manner.

Site inspection: This activity includes (1) review of compliance records, (2) proximate inspections (sampling and analysis of source material), and (3) general observations (e.g., whether an unpaved road has been paved, graveled, or treated; whether haul truck beds are covered; whether water trucks are being used during construction activities). An inspector can use photography to document compliance with an air quality regulation.

On-site monitoring: EPA has stated that “An enforceable regulation must also contain test procedures in order to determine whether sources are in compliance.” Monitoring can include observation of visible plume opacity, surface testing for crust strength and moisture content, and other means for assuring that specified controls are in place.

Table 3-8 summarizes the compliance tools that are applicable to construction and demolition.



**Table 3-7. Example Regulatory Formats for Construction and Demolition**

Source	CAPCOA				Clark County, NV				Maricopa County, AZ			
	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency
Paved Roads-Public and Private Track-out and Carryout	Removal at end of workday		Track-out is less than 50 ft	SJVAPCD Rule 8041 11/15/2001					Install track-out ctrl device	Prevent/remove track-out from haul trucks and tires	Paved roads within constr sites, where haul trucks traverse; with disturbed surface area >2 acres, with 100 cubic yds of bulk material hauled	Maricopa County Rule 310 04/07/2004
	Removal as soon as possible		Track-out exceeds 50 ft	SJVAPCD Rule 8041 11/15/2001					Either immediately cleanup track-out (>50ft) and nightly clean-up of rest; install grizzly/wheel wash system; install gravel pad--30ftx50ft, 6" deep; pave intersection--100ftx20ft; route traffic over track-out ctrl devices; limit access to unprotected routes; pave constr roadways ASAP	Control track-out on paved/constr roads	Immed track-out clean-up after 50ft, at end of workday for less; gravel pad standards are min; paved intersection also min and must be accessible to public; limit access to unprotected routes with barriers	Maricopa County Rule 310 04/07/2004

**Table 3-7. Example Regulatory Formats for Construction and Demolition (Continued)**

Source	CAPCOA				Clark County, NV				Maricopa County, AZ			
	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency
	Track-out control device must be installed at all access points to public roads and there must be mud/dirt removal from interior paved roads with sufficient frequency	Allow mud/dirt to drop off before leaving site and prevent track-out	For sites greater than 5 acres or those with more than 100 yd3 of daily import/export	SJVAPCD Rule 8041 11/15/2001								
	Removal of track-out within one hour or selecting a track-out prevention option and removing track-out at the end of the day		For sites greater than 5 acres or those with more than 100 yd3 of daily import/export and track-out is less than 50ft	SCAQMD Rule 403 12/11/1998								
	Removing track-out ASAP		Track-out greater than 50 ft	SCAQMD Rule 403 12/11/1998								
	Require road surface paved or chemically stabilized from point of intersection with a public paved road to distance of at least 100 ft by 20 ft or installation of track-out control device from point of intersection with a public paved road to a distance of at least 25 ft by 20 ft	Prohibits material from extending more than 25 ft from a site entrance	For sites greater than 5 acres or those with more than 100 yd3 of daily import/export	SCAQMD Rule 403 12/11/1998								

**Table 3-7. Example Regulatory Formats for Construction and Demolition (Continued)**

Source	CAPCOA				Clark County, NV				Maricopa County, AZ			
	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency
Bulk Materials Transport	Establishes speed limits. Requires at least 6" freeboard when crossing paved public road, water applied to top of load. Haul trucks need tarp or suitable cover and truck interior must be cleaned before leaving site	Limit visible dust emissions to 20% opacity and prevent spillage from holes	Trucks entering paved public roads (6" freeboard); leaving work site; specific haul trucks need covering	SJVAPCD Rule 8031 11/15/2001					Freeboard at least 3"; prevent spillage from holes; cover haul trucks with tarps; clean/cover cargo compartment	Reduce track-out onto paved roads	For all haul trucks entering paved roads, offsite that is accessible to public	Maricopa County Rule 310 04/07/2004
	Requires covering haul trucks or to use bottom-dumping if possible and maintain minimum 6" freeboard (in high winds)			SCAQMD Rule 403 12/11/1998					Freeboard at least 3"; prevent spillage from holes; install track-out ctrl devices	Prevent/remove track-out onto paved roads	Within the work site; removes possible track-out from tires, exterior of trucks that traverse work site	Maricopa County Rule 310 04/07/2004
									Dust ctrl plan and daily written log req	Limit VDE to 20% opacity; ensure ctrl measures implemented	For all constr sites/demolition piles, etc. req dust ctrl plan; dust ctrl plan req same as prev noted	Maricopa County Rule 310 04/07/2004
Construction and Demolition												

**Table 3-7. Example Regulatory Formats for Construction and Demolition (Continued)**

Source	CAPCOA				Clark County, NV				Maricopa County, AZ			
	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency
Earthmoving	Require water and chemical stabilizers (dust suppressants) be applied, in conjunction with optional wind barrier	Limit visible dust emissions to 20% opacity		SJVAPCD Rule 8021 11/15/2001	Requires Dust Control Permit and if applicable, Dust Mitigation Plan		For construction activities greater than 0.25 acres, mechanized trenching greater than 100 ft in length, or for mechanical demolition of any structure larger than 1,000 ft <sup>2</sup>	Clark County Sect. 94 Air Quality Reg. 06/22/2000	Pre-watering, phase work	Reduce disturbed surface area at any one time	Owner/operator of constr sites	Maricopa County Rule 310 04/07/2004
	Specifies Dust Control Plan must be submitted	Limit visible dust emissions to 20% opacity	For areas 40 acres or larger where earth movement of 2500 yd <sup>3</sup> or more on at least 3 days is intended	SJVAPCD Rule 8021 11/15/2001	Requires Dust Control Permit based on site-specific Dust Mitigation Plan		For projects 10 acres or greater, trenching activities one mile or greater in length, or for structure demolition using implosive or explosive blasting techniques	Clark County Sect. 94 Air Quality Reg. 06/22/2000				
	Requires implementation of Best Available Control Measures (BACM)	Prohibit visible dust emissions beyond property line and limit an upwind/downwind PM10 differential to 50 ug/m <sup>3</sup> . Limit visible dust emissions to 100 ft from origin		SCAQMD Rule 403 12/11/1998	Requires dust control monitor		For projects with more than 50 acres of actively disturbed soil at any given time	Clark County Sect. 94 Air Quality Reg. 06/22/2000	Project information sign must be posted at main entrance, with white background and black lettering: project name, permit holder, permit number, etc.; also includes phone number for comments	Publicize constr information and demand input	For all sites with earthmoving permit that are >=5acres, except routine maintenance and repair under block permit; letters must be at least 4"; complaints phone number for MCESD	Maricopa County Rule 310 04/07/2004

**Table 3-7. Example Regulatory Formats for Construction and Demolition (Continued)**

Source	CAPCOA				Clark County, NV				Maricopa County, AZ			
	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency
Construction and Demolition	Specifies that a Dust Control Plan or a commitment to implement Table 1 and 2 control measures through a large operation notification (LON)	Prohibit visible dust emissions beyond property line and limit an upwind/downwind PM10 differential to 50 ug/m3. Limit visible dust emissions to 100 ft from origin	For Large Operations: projects with a disturbed surface area 100 acres or larger, or projects with daily earth movement of 10,000 yd3 or more	SCAQMD Rule 403 12/11/1998								
	Application of dust suppressants	Limit visible dust emissions to 20% opacity		SJVAPCD Rule 8021 11/15/2001	Required abrasive blasting	Limit visible emissions to average 40% opacity for any period aggregating 3 mins in any 60-minute period		Clark County Sect. 94 Air Quality Reg. 06/22/2000	Earthmoving permits: changes to Dust plan not req until permit renewed	Encourage dust plan and earthmoving permits	Changes to Dust Ctrl Plan (must req dust ctrl plan); for earthmoving ops >/.10 acres	Maricopa County Rule 310 04/04/2004

**Table 3-7. Example Regulatory Formats for Construction and Demolition (Continued)**

Source	CAPCOA				Clark County, NV				Maricopa County, AZ			
	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency
	Application of best available control measures (BACM)	Prohibits visible dust emissions beyond property line. Limits downwind PM10 levels to 50 ug/m3	For projects greater than 5 acres or 100 yd3 of daily import/export	SCAQMD Rule 403 12/11/1998	Required long-term stabilization		When construction site or part thereof is inactive for 30 days or longer	Clark County Sect. 94 Air Quality Reg. 06/22/2000	Dust Ctrl Plan: Submission of dust ctrl plan and permit applications; plan describes all ctrl measures; one ctrl measure per each dust source; also soil content (constr prjts >=1acre); plan must be posted or on-hand at work site (includes 8.5"x11" site drawing)	Limit VDE to 20% opacity	For all earthmoving ops that disturb >=1 acre; before commencing routine dust generating op; ctrl measures implemented before, during, after and during ops (includes wkds, holidays, etc.); req for all dust generating op except fields used for non-motorized sports, landscaping, redesigning existing landscape; unpaved roads must also include in plan max number of vehicles each day, haul trucks, etc.; for all constr prjts >=1 acre; Block permittees exempt from keeping site drawing	Maricopa County Rule 310 04/04/2004

**Table 3-7. Example Regulatory Formats for Construction and Demolition (Continued)**

Source	CAPCOA				Clark County, NV				Maricopa County, AZ			
	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency	Control measure	Goal	Threshold	Agency
Construction and Demolition Grading Operations	Requires pre-watering and phasing of work	Limit VDE to 20% opacity		SJVAPCD Rule 8021 11/15/2001					Written daily log recording implementation of dust ctrl measures according to dust ctrl plan; avail upon request by ctrl officer within 48 hrs	Assure that dust ctrl measures are being used according to plan	For all dust generating ops that req dust ctrl plan; records should be kept for 6mos to one yr	Maricopa County Rule 310 04/04/2004
	Requires water application and chemical stabilizers	Increase moisture content to proposed cut	For graded areas where construction will not begin for more than 60 days after grading	SCAQMD Rule 403 12/11/1998								
	Preapplication of water to depth of proposed cuts and reapplication of water as necessary. Also stabilization of soils once earth-moving is complete	Ensure visible emissions do not extend more than 100 ft from sources		SCAQMD Rule 403 12/11/1998								

**Table 3-8. Compliance Tools for Construction and Demolition**

Record keeping	Site inspection/monitoring
Site map; description of work practices; duration of project activities; locations and methods for demolition activities; locations and amounts of all earthmoving and material (types) handling operations; dust suppression equipment (types) and maintenance; frequencies, amounts, times, and rates of watering or dust suppressant application; mud/dirt carryout prevention and remediation requirements; wind shelters; meteorological log.	Observation of earthmoving and demolition activities, considering timeframe of project; observation of operation of dust suppression systems, vehicle/ equipment operation and disturbance areas; surface material sampling and analysis for silt and moisture contents; observation of truck spillage onto adjacent paved roads; mud/dirt carryout prevention and remediation; inspection of wind sheltering; real-time portable monitoring of PM; observation of dust plume opacity exceeding a standard.

### 3.8 Sample Cost-Effectiveness Calculation

This section is intended to demonstrate how to select a cost-effective control measure for construction and demolition. A sample cost-effectiveness calculation is presented below for a specific control measure (gravel apron at trackout egress points) to illustrate the procedure. The sample calculation includes the entire series of steps for estimating uncontrolled emissions (with correction parameters and source extent), controlled emissions, emission reductions, control costs, and control cost-effectiveness values for PM<sub>10</sub> and PM<sub>2.5</sub>. In selecting the most advantageous control measure for construction and demolition, the same procedure is used to evaluate each candidate control measure (utilizing the control measure specific control efficiency and cost data), and the control measure with the most favorable cost-effectiveness and feasibility characteristics is identified.

#### Sample Calculation for Construction and Demolition (Mud/Dirt Egress Points)

##### Step 1. Determine source activity and control application parameters.

Egress traffic rate (veh/day)	100
Number of egress points	2
Duration of construction activity (month)	24
Wet days/year	10
Number of workdays/year	260
Number of emission days/yr (workdays without rain)	250
Control Measure	Gravel apron 25 ft long by road width
Economic Life of Control System (yr)	2
Control Efficiency	46%
Reference	MRI, 2001 <sup>19</sup>



The number of vehicles per day, wet days per year, workdays per year, and the economic life of the control are determined from climatic and industrial records. The number of emission days per year are calculated by subtracting the number of annual wet days from the number of annual workdays as follows:

$$\text{Number of workdays/year} - \text{Wet days/year} = 260 - 10 = 250$$

Gravel aprons at the two construction site egress points have been chosen as the applied control measure. The control efficiency was obtained from MRI, 2001.<sup>19</sup>

Step 2. Calculate Emission Factor. The PM2.5 and PM10 emission factors are obtained from Muleski et al, 2003<sup>21</sup> using a default PM2.5/PM10 ratio of 0.20.

- $E_{PM10} = 6 \text{ g/veh}$
- $E_{PM2.5} = 1.2 \text{ g/veh}$

Step 3. Calculate Uncontrolled PM Emissions. The emission factors (calculated in Step 2) are multiplied by the number of vehicles per day and by the number of emission days per year (both under activity data) and divided by 454 grams/lb and 2000 lb/ton to compute the annual PM emissions, as follows:

$$\text{Annual emissions} = (\text{Emission Factor} \times \text{Vehicles/day} \times \text{Number of emission days/year}) / (454 \times 2,000)$$

- Annual PM10 Emissions =  $(6 \times 100 \times 250) / (2,000 \times 454) = 0.165 \text{ tons/year}$
- Annual PM2.5 Emissions =  $(1.2 \times 100 \times 250) / (2,000 \times 454) = 0.033 \text{ tons/year}$

Step 4. Calculate Controlled PM Emissions. The uncontrolled emissions estimate (calculated in Step 3) is multiplied by the percentage that uncontrolled emissions are reduced, as follows:

$$\text{Controlled emissions} = \text{Uncontrolled emissions} \times (1 - \text{Control efficiency fraction}), \text{ where CE} = 46\% \text{ (as seen under activity data)}$$

For this example, we have selected gravel aprons at egress points as our control measure. Based on a control efficiency estimate of 46% for a gravel apron, the annual PM10 emissions estimate is calculated to be:

$$\text{Annual Controlled PM10 emissions} = (0.165 \text{ tons/year}) \times (1 - 0.46) = 0.089 \text{ tons/year}$$

$$\text{Annual Controlled PM2.5 emissions} = (0.033 \text{ tons/yr}) \times (1 - 0.46) = 0.018 \text{ tons/year}$$

Step 5. Determine Annual Cost to Control PM Emissions.

Capital costs (\$)	500
Operating/Maintenance costs (\$)	2,000
Overhead costs (\$)	1,000
Enforcement/Compliance costs (\$)	150
Annual Interest Rate	5%
Capital Recovery Factor	0.54
Total Cost (\$)	3,650
Annualized Cost (\$/year)	3,419

The Capital costs, the Operating/Maintenance costs, and the Enforcement/Compliance costs are default values determined from current sources (e.g., Sierra Research, 2003<sup>22</sup>).

The Overhead costs are typically one-half of the Operating/Maintenance costs; thus, Overhead costs = \$2,000/2 = \$1,000.

The Annual Interest Rate (AIR) is based on the most up to date information and sources.

The Capital Recovery Factor (CRF) is figured by multiplying AIR by 1 plus AIR, raised to the exponent of the Economic life of the control system, and then dividing by 1 plus AIR to the Economic life minus 1, as follows:

$$\text{Capital Recovery Factor} = \text{AIR} \times (1 + \text{AIR})^{\text{Economic life}} / (1 + \text{AIR})^{\text{Economic life}} - 1$$

$$\text{Capital Recovery Factor} = 5\% \times (1 + 5\%)^2 / (1 + 5\%)^2 - 1 = 0.54$$

The Total Cost is the sum of the Capital costs, Operating/Maintenance costs, Overhead costs, and the Enforcement/Compliance costs:

$$\text{Total Cost} = \text{Capital costs} + \text{Operating/Maintenance costs} + \text{Overhead} + \text{Enforcement/Compliance costs}$$

$$\text{Total Cost} = 500 + 2,000 + 1,000 + 150 = \$3,650$$

The Annualized Cost is calculated by adding the product of the Capital Recovery Factor and the Capital costs to the Operating/Maintenance costs and the Overhead costs and the Enforcement/Compliance costs:

$$\text{Annualized Cost} = (\text{CRF} \times \text{Capital costs}) + \text{Operating/Maintenance} + \text{Overhead costs} + \text{Enforcement/Compliance costs}$$

$$\text{Annualized Cost} = (0.54 \times 500) + 2,000 + 1,000 + 150 = \$3,420$$

Step 6. Calculate Cost Effectiveness. Cost effectiveness is calculated by dividing the annualized cost by the emissions reduction. The emissions reduction is determined by subtracting the controlled emissions from the uncontrolled emissions:

$$\text{Cost effectiveness} = \text{Annualized Cost} / (\text{Uncontrolled emissions} - \text{Controlled emissions})$$

$$\begin{aligned} \text{Cost effectiveness for PM}_{10} \text{ emissions} &= \$3,420 / (0.165 - 0.089) \\ &= \$45,000/\text{ton} \end{aligned}$$

$$\begin{aligned} \text{Cost effectiveness for PM}_{2.5} \text{ emissions} &= \$3,420 / (0.033 - 0.018) \\ &= \$225,000/\text{ton} \end{aligned}$$

### 3.9 References

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